

## 3D Printed Soft Organic Electrochemical Transistors

Brianna C. Hunter<sup>1</sup>, Sahil Sharma<sup>1</sup>, Anish Thukral<sup>1</sup>, Pinyi Yang<sup>1</sup>, Faheem Ershad<sup>2</sup>, and Cunjiang Yu<sup>1,2,3,\*</sup>

<sup>1</sup>Department of Mechanical Engineering; <sup>2</sup>Department of Biomedical Engineering; <sup>3</sup> Department of Electrical and Computer Engineering, Materials Science and Engineering Program and TcSUH, University of Houston; \* correspondence: cyu15@uh.edu



#### Introduction and Motivation

- > Soft electronics provide an ideal platform for interfacing with the curvilinear and dynamic surfaces of the body
- Organic electrochemical transistors have high ionic sensitivity for capturing electrophysiological signals

#### **Today's Challenges**

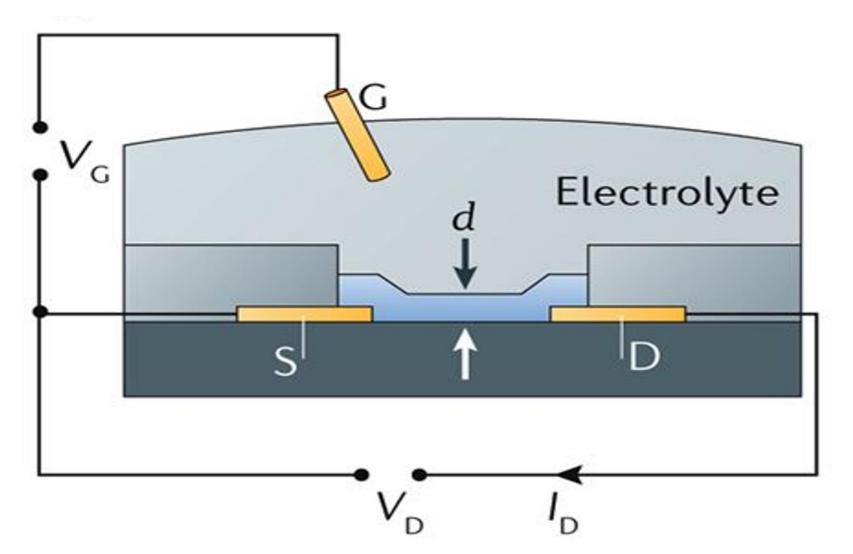
- Conventional silicon based electronics are rigid and brittle
- Development of electronic materials with flexible and stretchable mechanical properties
- Scalable manufacturing of soft electronics

#### **Proposed Solution**

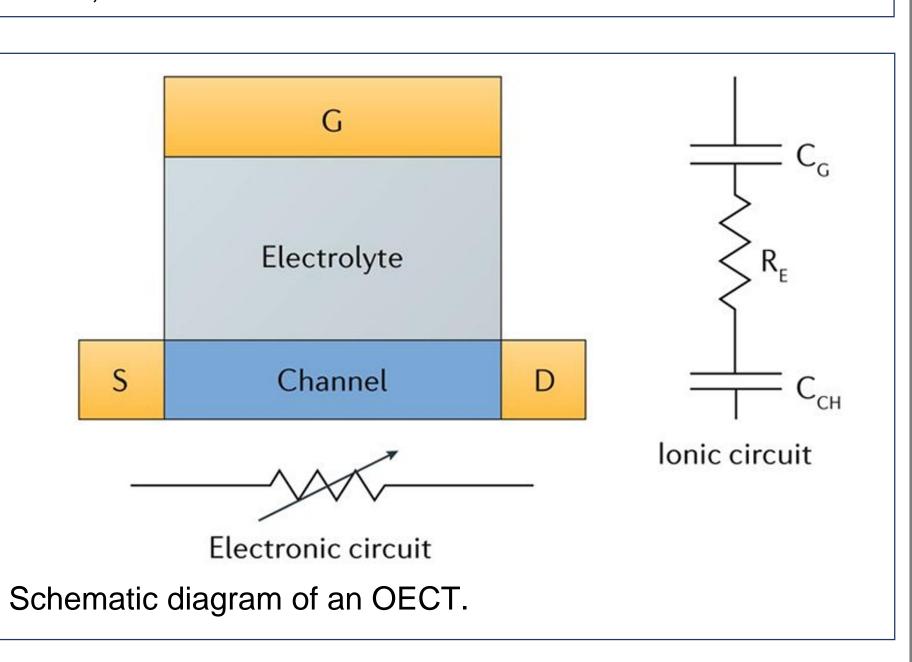
Utilize 3D printing, where every step in the fabrication process can be controlled, to develop organic electrochemical transistors (OECTs) for biomedical sensing and health diagnosis.

### **Current Technology: Transistors**

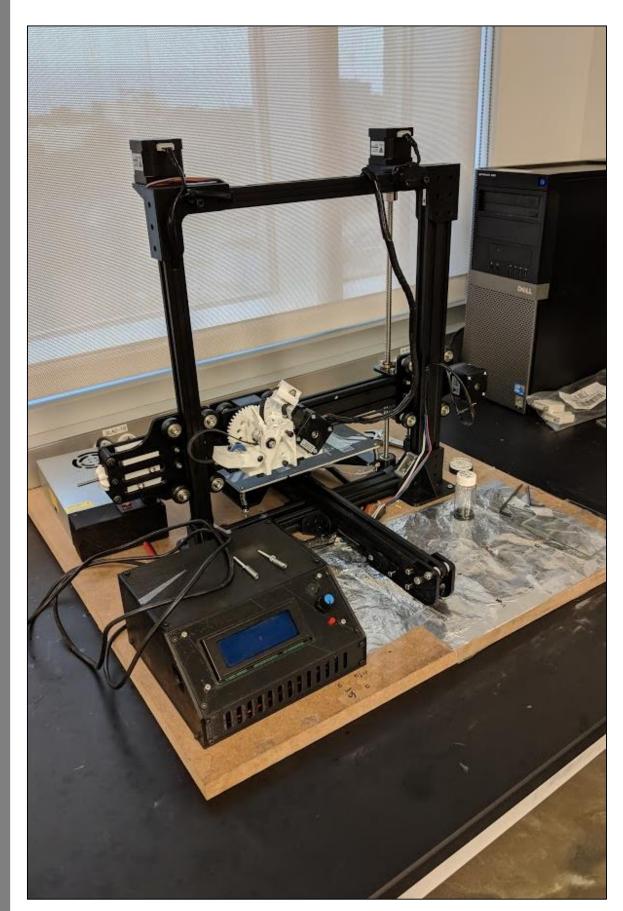
- > Transistors are the building blocks for electronics
- > In particular, organic electrochemical transistors (OECT) are a unique transistor that can be employed to sense electrophysiological signals
- > The basic structure of an OECT consists of source (S) and drain (D) electrodes and gate electrode (G).
- > Transistor can be modeled using both an electronic and ionic circuit [1]



 $V_G$  is the gate voltage,  $V_D$  is the drain voltage,  $I_D$  is the drain current, and d is the channel thickness.



## Approach – 3D Printing

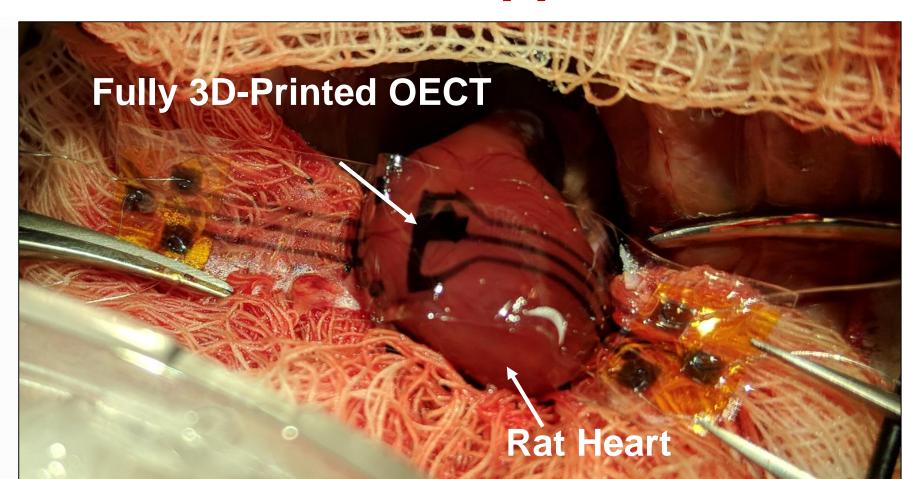


Custom made 3D printer setup with pneumatic extruder, control box, and power supply.

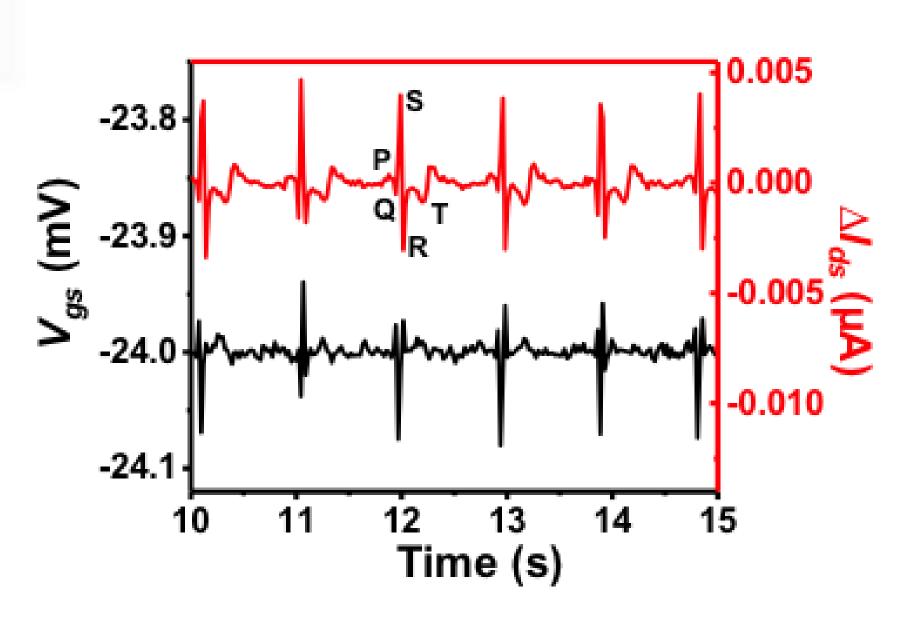
## **Semiconductor: P3HT** [Poly(3-hexylthiophene-2,5-diyl)] An organic semiconducting polymer, used as the active layer for OECTs **Substrate: PDMS** [Poly(dimethylsiloxane)] A soft, stretchable silicon based organic polymer used as the substrate for OECTs **Conductor: PEDOT:PSS** [Poly(3,4-ethylenedioxythiophene)-

The thickness of PEDOT:PSS electrodes affects its mechanical properties.

## **Biomedical Applications**



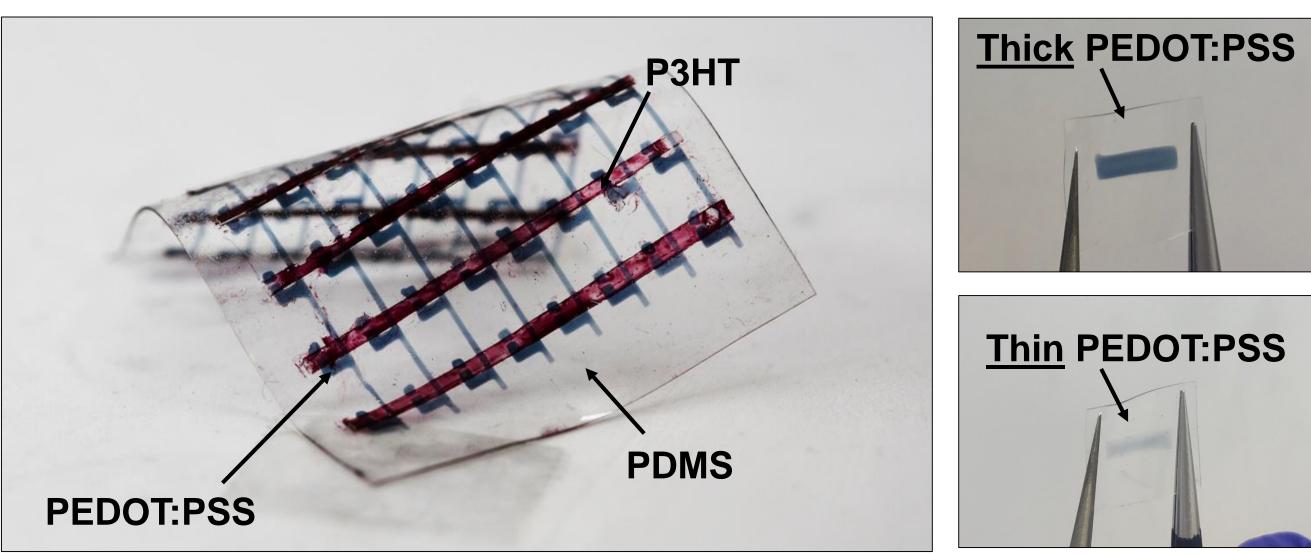
> Optical image of a fully 3D printed organic electrochemical transistor on a rat heart



> Fully 3D printed transistors can be used to monitor electrical signals from the heart for applications such as detecting and preventing heart arrhythmia.

## 3D Printed Soft Electronic Devices

#### A fully printed Soft Electronic Device



# Thin PEDOT:PSS



**Stretched** 

Cracks

poly(styrenesulfonate)]

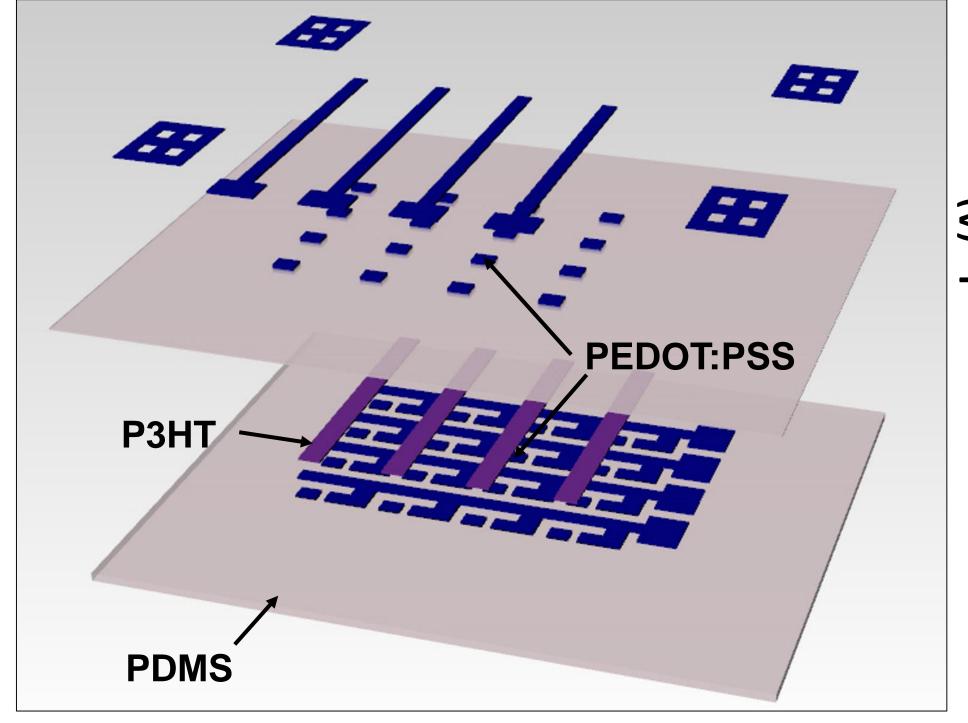
A soft, stretchable polymer conductor,

used as source and drain electrodes

for OECTs

**Mechanical Deformation of the Electrode** 

## **Schematic Exploded View of the Device**



**Device Characteristics** 

lon gel
P3HT NFs D 10-4-15 **(Yu**) **3** 10-5 10<sup>-6</sup> **10**<sup>-7</sup>  $V_{gs}(V)$ 

The fully printed transistor shows high performance *p*-channel characteristics

#### Conclusions

- > The soft organic electrochemical transistor is successfully fabricated with a 3D printing process.
- Printed thin electrode (PEDOT:PSS) has no obvious cracks under mechanical strain.
- > The fabricated device shows high performance and typical p-channel transistor characteristics.
- > The demonstrated biomedical experiment proves the feasibility of our approach for biomedical applications of soft electronics.

#### **Future work**

- > Develop new printing process to print on ultra thin surfaces for improved conformability
- Develop high resolution heart sensors and brain sensors to mapping the cortex
- Develop and test new devices for sensing other parameters such as pressure and heat

## Acknowledgement

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#### Reference

[1] J. Rivnay, S. Inal, A. Salleo, R. M. Owens, M. Berggren, and G. G. Malliaras, "Organic electrochemical transistors," Nat. Rev. Mater., vol. 3, p. 17086, 2018.